



doors with a difference



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Starsmeare Doors have been manufacturing doors for the New Zealand market for over 50 years. The Company is recognized as a market leader and has established a name that has become synonymous with quality and service.

Located in Timaru, the factory is equipped with state-of-the-art machinery, specifically designed for the production of flush panel doors. Specialized equipment includes an imported custom made door press with a 3600mm x 2000mm capacity and a specially configured CNC router with a floating head. We also have a guillotine and veneer stitching plant which makes it possible to manufacture veneered doors to a variety of sizes from a large range of stock and indented veneers.

The modern and sophisticated plant, together with a skilled and experienced staff, allows for the manufacture of a top quality product in a range of sizes, styles and finishes unrivalled in New Zealand. The manufacturing processes are constantly being reviewed and refined to ensure the delivery of the best possible product at the best possible price.



manufactured using



Starsmeare Doors with a difference – Contact us on 03 688 0031

star flush panel doors interior and entrance doors

Starsmeare Doors with a difference – Contact us on **03 688 0031**

These simple but elegant doors with their sleek lines and smooth surfaces provide the perfect foundation to complement your design style with your choice of paint colour and hardware.

Star Flush Panel interior doors can be manufactured as Hollow core, Poly core, 'Starlight' Tubular core or Solid core. We make these doors at the standard height of 1980 but for the higher stud home you may prefer to opt for an over height door.

Our standard paint grade doors (available in 1980 high only) are made using a 3mm MDF skin (36mm finished thickness) and are suited only to a brush or roller finish.

Our premium paint grade doors are made using a 4mm MDF skin (38mm finished thickness) and are suitable for a quality paint finish.

We also manufacture paint grade doors with a 6mm MDF skin (42mm finished thickness) which are suitable for a high gloss or lacquer finish.

manufactured using



Star Flush Panel
interior/entrance



Star Flush Panel
interior/entrance

Starsmeare Doors with a difference – Contact us on **03 688 0031**

Select from our standard range of designer doors or create your own design.

Our computerized state-of-the-art machinery allows us to manufacture our designer range of doors up to 2700mm high and 1400mm wide. Our Manhattan and Coney doors can also be made as special oversize panels.

Our standard interior designer doors have a 4mm MDF skin (38mm finished thickness) for a quality paint finish. We also make this range of doors using a 6mm MDF skin (42mm finished thickness) suitable for a high gloss or lacquer finish.

As with the Star Flush Panel range of doors, our designer doors can be manufactured as Hollow core, Poly core, 'Starlight' Tubular core or Solid core.

manufactured using



Designer Manhattan
interior/entrance



Designer Boulevard
interior



Designer Brooklyn
flat bevelled groove interior/entrance

Starsmeare Doors with a difference – Contact us on **03 688 0031**

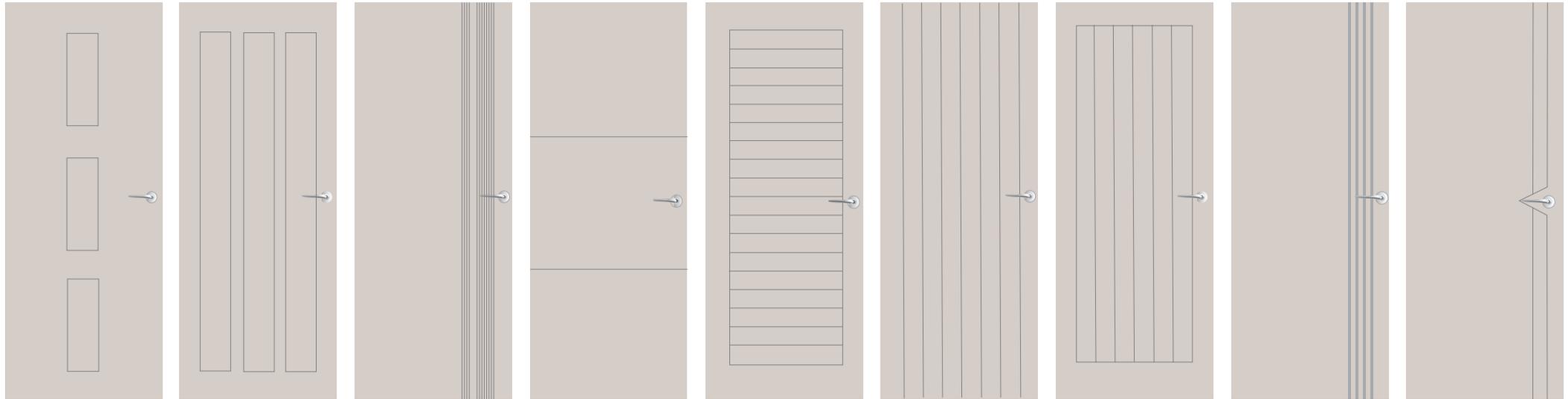


Boulevard
v groove interior/entrance



Boulevard (option 3 vision panel)
v groove interior/entrance

Starsmeare Doors with a difference – Contact us on **03 688 0031**



Tribeca
flat bevelled groove

Brooklyn
flat bevelled groove

5th Avenue
flat groove

Staten
two, three or four v groove

Coney
v groove

Manhattan
v groove

Boulevard
v groove

Queens
square groove

Broadway
v groove



Designer Manhattan
Interior



Designer Brooklyn (detail)
Interior

All Designer doors available overheight

star contempo doors

Starsmeare Doors with a difference – Contact us on **03 688 0031**

Clean and strong design featuring a variety of takes on rectangular detail is what defines this range. The same designs are reflected across the interior, exterior and sidelights so you can coordinate your design solution with the same great look inside and out.

Both interior and exterior doors feature a 6mm skin (42mm finished thickness) that allows for a deeper rout and design definition. Interior doors are available in Hollow core, Poly core, 'Starlight' Tubular core or Solid core.

Exterior doors are available in Poly core, 'Starlight' Tubular core and Solid core and have 'Star' aluminium stiffeners incorporated into the core to enhance their stability.



Contempo 4
Interior



Contempo 3 vp
Interior

manufactured using



star contempo doors

Starsmeare Doors with a difference – Contact us on **03 688 0031**



Contempo 1



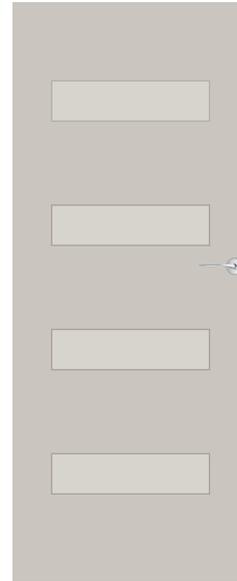
Contempo 2



Contempo 2 vp



Contempo 3



Contempo 3 vp



Contempo 4



Contempo 4 vp



Contempo 3 vp detail

natural timber veneered doors

Starsmeare Doors with a difference – Contact us on 03 688 0031

These doors allow you to bring the natural warmth and beauty of timber into your home. Trends in architectural design are constantly evolving, but the timeless beauty of natural timber has always been the cornerstone of classic decor.

We can source over 100 species of timber veneers and carry a comprehensive range in stock. We are mindful of the need to conserve the world's precious and diminishing resources and we encourage the use of veneers from sustainably managed forests, meaning that the amount of timber that grows back each year is equal to or greater than the amount harvested. Our veneers are sourced from FSC accredited suppliers.

From an environmental perspective, veneering is the best way to convert logs for use as decorative timber. One cubic metre of timber for example can produce up to approximately 1,000m² of veneer. One single log may produce many thousands of square metres, enough to complete an entire multilevel office fit-out or large hotel.

manufactured using



Random matched rimu veneer
Interior v groove



Random matched rimu veneer
Interior

natural timber veneered doors

Starsmeare Doors with a difference – Contact us on **03 688 0031**



Random matched rimu veneer
Sliding interior



Random matched rimu veneer
Oversize interior



Tasmanian oak
Oversize interior

star entrance doors

Starsmeare Doors with a difference – Contact us on **03 688 0031**

We manufacture a range of standard flush panel exterior doors, as well as 'Designer' and 'Contempo' exterior doors. All of our exterior doors are available as both Poly core, 'Starlight' Tubular core and Solid core.

These doors are made using oil tempered hardboard skins over a treated timber sub-frame and are suitable for use in protected entrance ways. The skins are either 4.75mm (39.5mm finished thickness) or 6mm (42mm finished thickness) thick.

All of our exterior doors have at least one steel stiffener incorporated into the core to enhance the stability of the door and to minimize the chance of bowing or warping.

Exterior doors must be sealed on all four edges and both faces prior to installation and should not be painted in dark colours. Refer to guarantee for further details.



Contempo 8 panel
Oversize exterior



Manhattan
Oversize exterior

Starsmeare Doors with a difference – Contact us on **03 688 0031**

Our versatility and flexibility is what sets us apart from the others. We have the capacity to manufacture doors up to 2400h x 3600w and 3600h x 2400w

All special oversize doors have 'Star' aluminium stiffeners incorporated into their core to enhance their stability as follows:

960-1000 wide – 1 vertical 'Star' aluminium stiffener (minimum)

1000-1280 wide – 2 vertical 'Star' aluminium stiffeners (minimum)

1280-1400 wide – 3 vertical 'Star' aluminium stiffeners (minimum)

1400-1800 wide – 3 vertical and 2 horizontal 'Star' aluminium stiffeners (minimum)

1800-2400 wide – 4 vertical and 2 horizontal 'Star' aluminium stiffeners (minimum)

Over 2400 wide – 5 vertical and 2 horizontal stiffeners (minimum)

All doors 2500 high and over – 1 vertical 'Star' aluminium stiffener (minimum)

All doors with two or more stiffeners are pre primed.

To enhance their stability and to minimize the possibility of component 'show through' we strongly that these doors be manufactured as Poly core with 6mm MDF skins. Refer to manufacturer for other options.

Component 'show through' can be further minimized by using a low sheen paint applied with brush or roller. We advise against the use of High gloss finishes as they will highlight any 'show through'. High gloss finishes are used entirely at owner's risk.

manufactured using



Special Design
Exterior



Contempo Style
4 panel

STARLIGHT TUBULAR CORE DOORS

Starsmeare Doors with a difference – Contact us on **03 688 0031**

Starlight tubular core doors are manufactured using high grade wood products and eco friendly materials.

Features Include:

- ★ Doors conform to and meet the European E1 Environmental standards

Doors are lightweight

Doors weigh only 66% of doors of standard solid core construction

Sound Insulation

- ★ When correctly installed with appropriate seals doors can achieve a 28db rating

Heat Preservation

- ★ Doors have similar insulating properties to a 250mm brick wall

High Impact

- ★ Doors have an impact resistance of up to 20kg/sqm

Oversize or cavity sliding doors

(all door skins single sheet, no joins)

- ★ These doors incorporate the **STAR Aluminium stiffener**. This profile designed by us is extruded using our own Die. An Engineer's report shows a 33% decrease in weight and a 288% increase in moment of inertia over our previously used steel stiffener.

A Starsmeare Door Exclusive

manufactured using



STAR SUPER SLIDER

Starsmeare Doors with a difference – Contact us on **03 688 0031**

Star Super Slider Doors feature innovative design and are manufactured using quality materials.

Features Include:

★ Specially designed for sliding doors

Available up to 3 metres wide

Single sheet 6mm MDF skins for a superior paint finish and enhanced stability

37mm finished thickness

Polycore construction

★ Incorporate the **STAR Aluminium stiffener.**

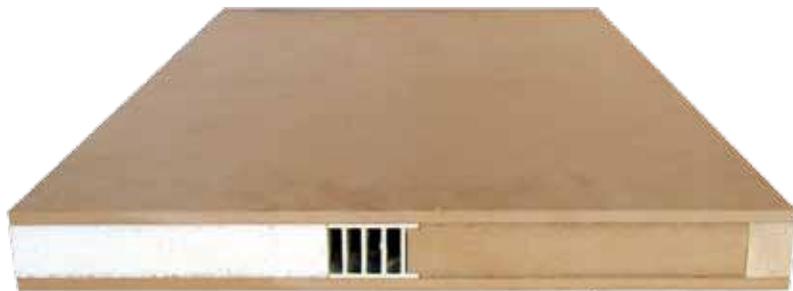
This profile designed by us is extruded using our own Die. An Engineer's report shows a 33% decrease in weight and a 288% increase in moment of inertia over our previously used steel stiffener.

★ Lightweight

A Starsmeare Door Exclusive

manufactured using


GoldenEdge
Medium Density Fibreboard



Geo Starsmeare (2003) Limited ('the manufacturer') offers a guarantee of 5 years on all doors providing that the storage, handling, and finishing conditions are met.

All doors must be inspected upon delivery and the manufacturer notified of any visible defects or freight damage within 24 hours. Any claim for freight damage where the consignment has been signed for as 'clean' will not be accepted.

At its discretion the manufacturer agrees to repair or replace without charge any door that is found to be defective. The guarantee is strictly limited to the repair or replacement of faulty doors and specifically excludes any costs involved in the hanging, painting or any other incidental charges relating to the repair or replacement of doors.

The manufacturer is not liable to reimburse any purchaser for doors repaired or replaced without prior written permission of the manufacturer.

The manufacturer will not be held liable for any door which becomes defective because of failure to follow the conditions set out below:

Doors must be stored flat in a clean, dry area away from direct sunlight prior to hanging.
Doors must not be hung in damp or freshly plastered areas.

Normal 'show through' of internal components of door will not be considered a defect. The manufacturer recommends the use of a low sheen or semi-gloss paint on all doors to minimise this possibility. Where a high gloss finish is required the manufacturer recommends the 'Elite' range of 6mm skinned doors.

The manufacturer does not recommend the clashing of paint grade doors. 'Show through' of clashing strips on finished painted surface will not be considered a defect.

Natural variations in colour, texture or grain of timber Veneer, MDF, tempered hardboard or plywood will not be considered a defect.

Any alterations made to the structure of the door (e.g. cutting in of openings for vision panels, vents or special details) will immediately void the guarantee.

A maximum of 3mm may be trimmed from any edge of the door.

All doors must be hung on a minimum of 3 hinges.

Exterior flush panel doors must not be used in unprotected areas and are not suitable for use as Fire Doors, in saunas, steam rooms and the like.

Both faces and all four edges of Exterior Doors must be sealed prior to installation on site to prevent moisture absorption. All surfaces must receive at least two further coats of quality paint, applied strictly in accordance with the manufacturers' recommendations within 7 days of installation on site.

Vision panel openings in exterior doors must be thoroughly painted prior to glazing and a quality silicone sealant must be applied to exterior beading to prevent moisture penetration.

Doors must not be finished in a dark colour. A dark colour is considered to be one which has a LRV (Light reflective value) of less than 50%. This is of particular importance where the door is exposed to direct sunlight. The use of dark colours will void the guarantee.

Doors with different veneer species to each face, doors treated or finished differently on each face, doors that are improperly hung, have been subject to abuse or installed in an inappropriate manner or position and doors painted against the manufacturers recommendation will be excluded from warranty.

The manufacturer strongly recommends against staining, blanding and the use of linseed oil on veneered doors. The use of such products is carried out entirely at the owners risk and invalidates any warranty.

Doors exceeding 2500mm in height or 1400mm width are manufactured at clients own risk and are specifically excluded from guarantee.

Doors of standard flush panel construction are not intended for use in Cavity Sliders and are not guaranteed against bowing if used as such. Refer to manufacturer for options.

Tolerances:

+ or - 1.5mm for length, width or thickness+ or - 3.0mm for squareness (maximum difference between diagonals)

+ or - 5mm for warping on doors up to 2400mm high and 1280mm wide

+ or - 6mm for warping on doors 2400-2500mm high and 1280-1400mm wide

'Warp' shall be interpreted as meaning the cupping, bowing or twisting of doors. It refers to the distortion of the door itself and not the relationship to the jamb or frame in which it is hung. Refer to tolerances above.

Experience has shown that when warp occurs after doors have been delivered to storage or building sites it is usually due to improper storage or adverse moisture conditions after hanging and not due to faulty manufacture. No responsibility will be accepted on the part of the manufacturer when the moisture content on site exceeds 18%.

Payment and retention of title

By accepting delivery of doors the purchaser agrees to accept our terms and conditions of sale as detailed in in our terms and conditions of sale, copies of which are available on request.



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